

### SUBSTITUTE ABSTRACT (Currently amended)

~~The present invention provides a~~ A cleaning device ~~which is superior in dust collecting capacity and which allows material selection from a wide range in terms of fibers and a base material sheet forming the same and can be produced in a short processing time while preventing thermal deterioration in and thermal hardening setting of the material, and a~~ A process for producing it is also disclosed the same. A cleaning device 1 ~~according to the present invention~~ is obtained by providing a large number of filaments 30 aligned in fiber direction with a linear bundling portion 40 ~~for~~ connecting the fibers to each other by heat-sealing, forming a filament bundling body 31 previously bundled by the bundling portion 40, and bonding the filament bundling body 31 to a base material sheet 6 by ~~means of an adhesive or a hot-melt type or the like~~. Further, a bristle-like-member-less portion 14 of a brush sheet 9 with a plurality of bristle-like members 8 ~~may be~~ is integrally bonded to a fiber bundle 7 and the base material sheet 6 by ~~means of~~ an adhesive.